TECHNICAL DATA SHEET

Acrylic Putty

Description
Acrylic Putty is a single pack, smooth and flexible knifing putty, designed for filling minor dents, scratches and other surface imperfection with little or no shrinkage.

Compatible Substrates
Acrylic primers
All current edgechem preparatory products.
Automel enamel
Automel super basecoat xtra

Preparation
Remove water soluble contaminants eg: dirt, tree sap and bird droppings with soap and warm water
Remove solvent soluble contaminants eg: oil, grease, road tar and wax with Edgechem Degreaser.
Dry sand with P220-P280

Application
Apply thin layer to fill scratches, holes or other minor surface imperfections using a spreader or rubber squeegee, allowing 10-15 minutes @ 27˚C flash time
Dry for 20-30 minutes before sanding with P320/P400

Mixing
Mix/stir thoroughly to a smooth and even consistency as required before using

Dry Times

Dry to touch	-	5 minutes @ 27˚C
Dry to sand	-	30 minutes @ 27˚C
Hard dry	-	45 minutes @ 27˚C

Clean Up
Clean up with Edgechem Lacquer Thinner or any Appropriate cleaning solution.

Properties

VOC	-	202 g/l
Shelf life	-	2-3 years
Colours	-	Grey
Flash point	-	25˚C (DIN 51755)
Coverage rate	-	129 ft²/gal

Limitations:
Edgechem products should not be combined with components of other product lines.

Precautionary Information:
The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:
EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:
Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com